

## SUDAS Revision Submittal Form

**Status Date:** As of 4/8/2026      **Topic:** Tracer wire  
**Manual:** Specifications      **Manual Location:** Section 5010, 2.05, B, 1

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**Requested Revision:**

### 2.05 PIPELINE ACCESSORIES

**B. Tracer System:** Comply with Figure 5010.102.

**1. Tracer Wire:**

**a. Open Cut:**

**1) Solid Single Copper Conductor:**

- a) **Size:** #12 AWG
- b) **Insulation Material:** Linear low-density polyethylene (LLDPE) or high molecular weight polyethylene (HMWPE) insulation suitable for direct burial applications
- c) **Insulation Thickness:** 0.030 inches, minimum
- d) **Breaking Strength:** 150 pounds, minimum
- e) **Operating Voltage:** Rated for 30 volts

**2) Bimetallic Copper Clad Steel Conductor:**

- a) **Size:** #14 or #12 AWG
- b) **Rating:** Direct burial
- c) **Operating Voltage:** Rated for 30 volts
- d) **Conductivity:** 21%
- e) **Copper Cladding:** 3% of conductor diameter, minimum
- f) **Insulation Material:** High density, high molecular weight polyethylene (HMWPE)
- g) **Insulation Thickness:** 0.030 inches, minimum
- h) **Breaking Strength:** 175 pounds, minimum

**b. Directional Drilling/Boring:**

**1) Bimetallic Copper Clad Steel Conductor:**

- a) **Size:** #12 AWG
- b) **Rating:** Direct burial
- c) **Operating Voltage:** Rated for 30 volts
- d) **Conductivity:** 21%
- e) **Copper Cladding:** 3% of conductor diameter, minimum
- f) **Insulation Material:** High density, high molecular weight polyethylene (HMWPE)
- g) **Insulation Thickness:** 0.045 inches, minimum
- h) **Breaking Strength:** 1,100 pounds, minimum

**Reason for Revision:** Including another insulation material option for solid single copper conductor.

**Comments:** None.

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**Region:**       Central       East       West      **2/19/2026 Webinar**

**Comments:** None.

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